

# Paged Blockboard

Paged Blockboard is build of a 5-layer solid softwood core and veneer. As a standard its outer layers are made of hardwood (birch, alder) or softwood (pine) veneers. We also offer many exotic and local wood species as the outer veneers, depending on the final application.

## KEY BENEFITS AND APPLICATIONS

- Main applications include: packaging; furniture; interior design; wall panelling; door construction and finishing
- Light, sturdy and durable
- Solid wood core
- High quality finish
- Manufactured in Poland

**STANDARD SIZES [mm]** 1250 x 2500  
2500 x 1250

\*Other sizes available upon request

## Dimensional deviations (with reference to EN 315 and EN 324)

Length / Width	Deviation value
< 1000 mm	± 1 mm
1000 – 2000 mm	± 2 mm
> 2000 mm	± 3 mm
Value according to the standard	± 3,5 mm

## THICKNESS, NUMBER OF PLYS, STANDARD DEVIATIONS, DENSITY AS PER EN 315, EN 323, AND EN 324

Nominal Thickness (mm)*	Number of plies (pcs)	Standard Deviation (mm)	Avg. Weight (kg/m <sup>2</sup> )	Density avg. (kg/m <sup>3</sup> )
13	5	-0,8	+0,6	7,8
16	5	-0,9	+0,7	9,6
18	5	-0,9	+0,7	10,8
22	5	-1,1	+0,9	13,2
25	5	-1,2	+0,9	15
28	5	-1,8	+1,4	16,8
30	5	-1,9	+1,5	18
36	7	-1,5	+1,1	21,6
38	7	-1,5	+1,1	22,8
40	7	-1,6	+1,2	24

550-650\*\*

\*Other thicknesses available upon request

\*\*As measured at 8-12% moisture content

## Edge straightness and squareness deviations – as per EN 315 and EN 324

± 0,1% or ± 1mm/m

## RELEASE OF FORMALDEHYDE (EN 717-1)

½ E1.

## BONDING QUALITY (EN 314-2)

Class 1, 2

## FACE SCREW HOLDING (EN 320)

1950 N  
198,9 kgf

## MACHINING

Edge machining, CNC machining and drilling on request.

## ADDITIONAL INFORMATION

1. General Terms of Sales available from [www.sklejkapaged.pl](http://www.sklejkapaged.pl)
2. Face veneer qualities according to EN 635-2 & EN 635-3 available from [www.sklejkapaged.pl](http://www.sklejkapaged.pl)



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